

Hudson River Dredging Project Design Overview 01/24/07

GE Hudson Falls Plant Site



Upper Hudson River Thompson Island Pool



Selected Remedy - 2002 ROD

- Dredge ~500 acres
- Remove 2.6 M cy of sediments
- Remove 150,000 lbs of PCBs
- Start slow and gear up to full scale operations during first year of program (Phase 1)
- Establish performance standards to provide protection and ensure timely success

Community Considerations

- **Sediments would not be disposed in Hudson River Valley**
- **Dredged sediments would be transported to landfill via rail and/or barge (i.e., no trucking of sediments in project area)**
- **Community involvement in selection of sediment processing facility location**
- **Quality of Life Performance Standards and Engineering Performance Standards would be developed**
- **Field Office established**
- **Community Advisory Group (CAG) established**

Settlement Agreements

Sediment Sampling Administrative Order on Consent (2002)

- Approx. 50,000 sediment samples analyzed for PCBs to date
- Data used to develop dredge areas

Project Design Administrative Order on Consent (2003)

- Design of Phase 1 and Phase 2 dredging programs

Consent Decree for Remedial Action and OM&M (lodged with Court October 2005; entered November 2006)

- Implement Phase 1; independent peer review of Phase 1 prior to implementing Phase 2
- GE can opt out of agreement for Phase 2; EPA retains all enforcement rights should GE opt out

EPA Retained Activities

- **Engineering Performance Standards**
- **Quality of Life Performance Standards**
- **Siting of Sediment Processing Facility**
- **Community Outreach and Involvement**

Engineering Performance Standards

Peer Reviewed Engineering Performance
Standards established during project design

- Dredging resuspension
- PCB residuals after dredging
- Production rate

Quality of Life Performance Standards

- Air Quality
- Odor
- Noise
- Lighting
- Navigation



The Facility Siting Process

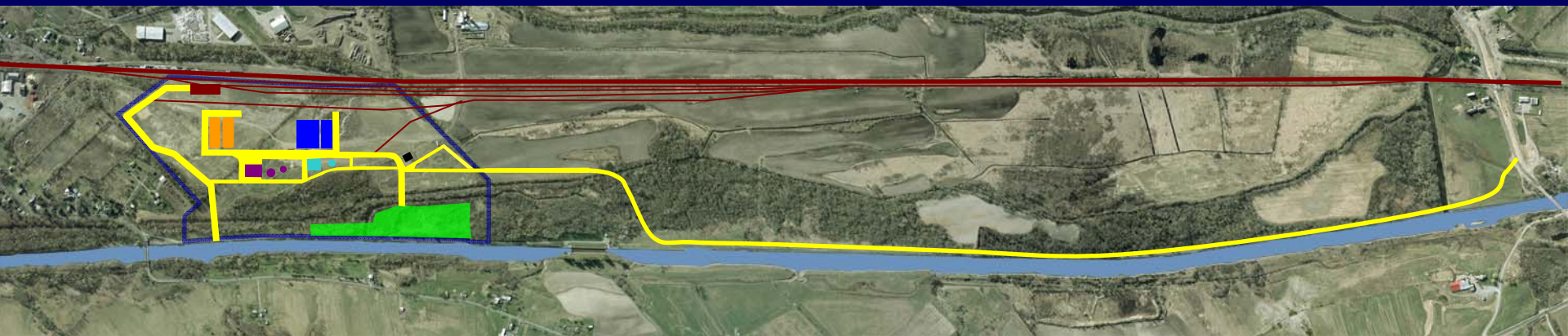


Project Marina

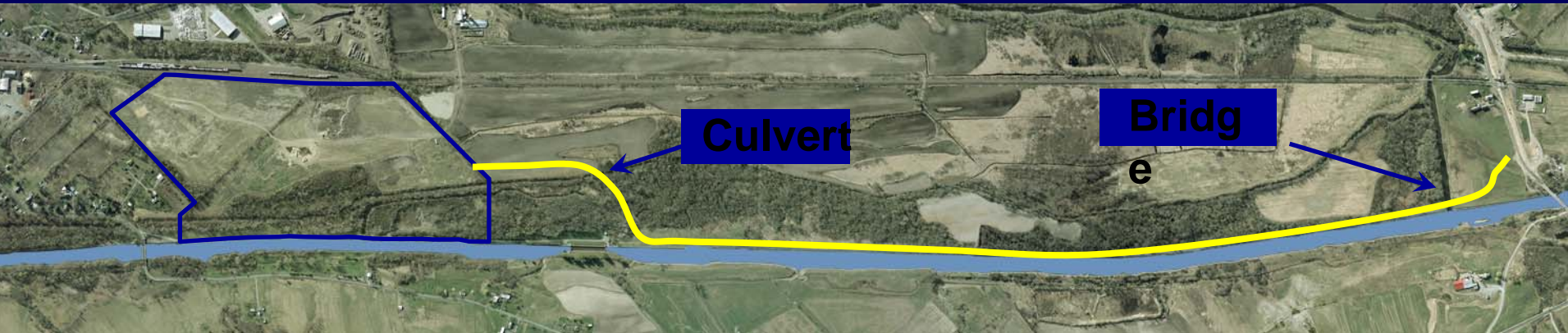


- 550 feet shoreline
- Dockage for 30 support boats
- No dredged sediments handled at site
- 4 mooring posts and turning dolphin in river

Fully-Constructed Sediment Processing Facility



Construct Road to Access Site



- > Two-mile paved road
- > Build bridge over Feeder Canal and culvert to cross Bond Creek

Excavation and Grading



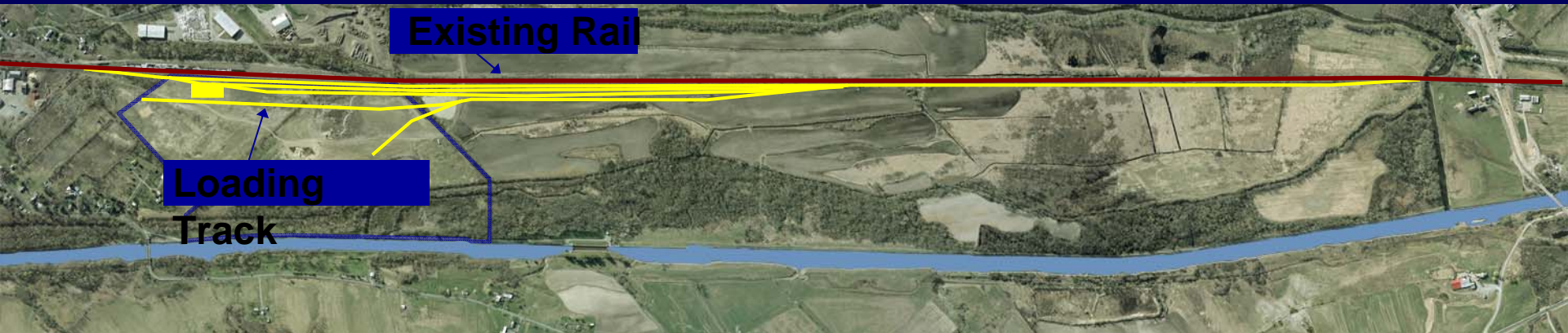
- > Excavate 150,000 cubic yards of soil;
use on site for regrading
- > Bring in 90,000 cubic yards of structural fill

Wharf



- > Widen canal by 65 feet
- > 1,500 feet of shoreline; 1,200 square yards of elevated deck
- > 28,000 square yards of unloading wharf
- > 5,000 square yards of work wharf

Rail Yard



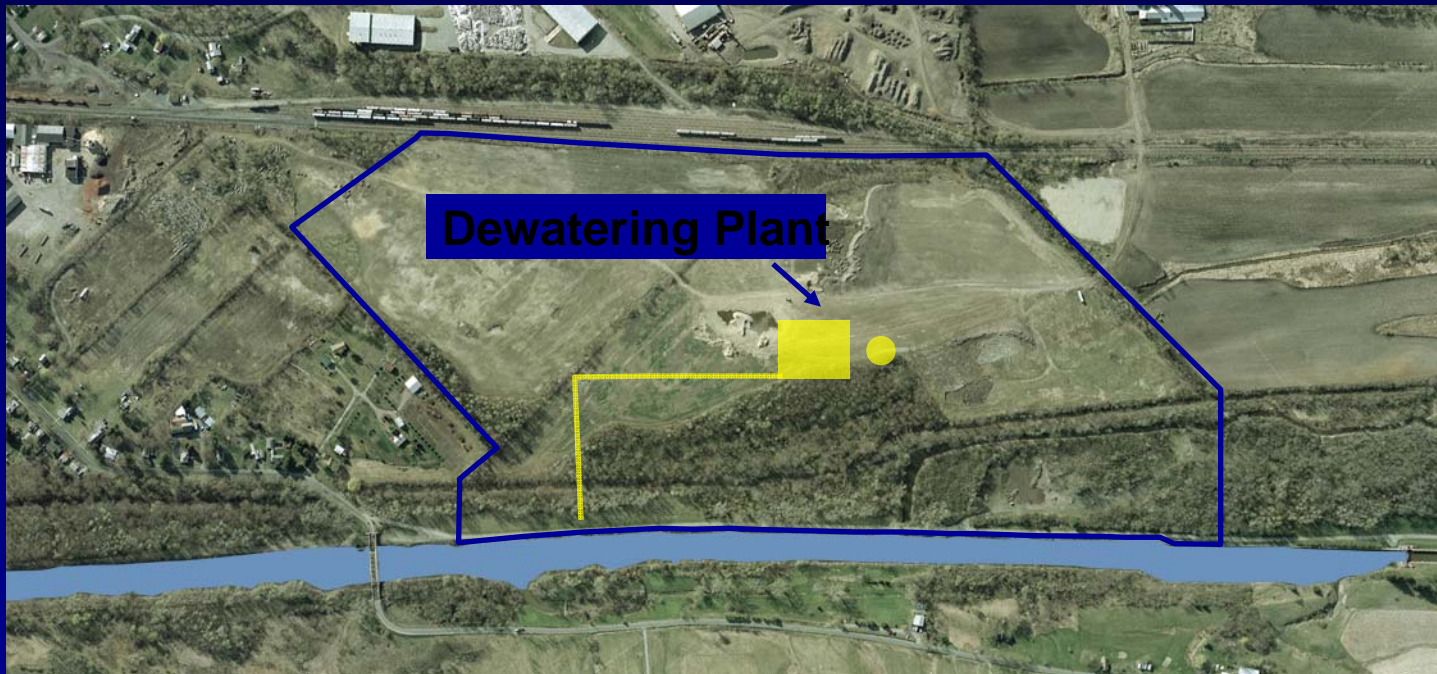
- > Install 5 miles of rail track
- > CP to design/install 2 switches with signal controls
- > Build 7,000-square-foot rail support service building
- > 2 miles of rail yard service roads
- > Track capacity for 450 gondola cars
 - Each 57' long and carries 110 tons
 - 81 cars per train

Sediment Dewatering Plant



- > 17,500 feet of process piping
- > 80-foot-diameter, 12-foot-high gravity thickener
- > 41,000-square-foot building; 40-feet high
- > 12 filter presses custom sized for project

Water Treatment Plant



- > Handles process water and water from the stormwater basins
- > 25,500-square-foot building; 40-feet high
- > 2 million-gallon-a-day capacity

Dredged Material Transport

- By rail to licensed facilities outside
- During Phase 1, approximately 390,000 tons of processed material will be transported offsite
- Two to four trains, each about 81 rail cars long, will be loaded each week
- A fleet of 450 gondola-type rail cars will be dedicated for the project
- Individually lined cars with covers or sealed cars with watertight hard lids will be used



Habitat Replacement and Reconstruction Design

- Habitat Delineation and Assessment in Progress
- Determine Range of Structural Parameters Relevant to Ecological Functions within Habitat Types
- Utilize Information to Establish Design and Success Criteria and Monitoring Requirements
- Develop Active and Passive Designs for Replacement and Reconstruction
- Utilize Adaptive Management Framework

Keeping the Public Informed

- Monthly progress reports
- Community liaison
- 24/7 hotline
- Project Web site
- Listserv/mailing list
- E-mail
- Notices to mariners

Construction Contracts

Phase 1 Final Design broken into more than 6 contracts and additional appendices and reports; contracts are as follows:

- 1. Facility site work construction (Earthwork, Stormwater, Utilities, Pavement & Landscaping, Wharf, Access Road)**
- 2. Rail Yard Construction (Ties, Track, Turnouts, Scale & Rail Yard Building)**
- 3. Processing Facility (A) Construction (Procure, Install, Test and Commission Process Equipment, Buildings, Controls, Power and Communications) (B) Operations (Operate and Maintain Water Treatment/Dewatering Plant)**
- 4. Dredging Operations (Dredge, Backfill, Cap & Shoreline Stabilization)**
- 5. Habitat Construction (Plantings)**
- 6. Rail Yard Operations (Rail Car Movement in Yard, Rail Car Loading, Rail Car Logistics)**

Other Significant Contracts

- **Contract with landfill for disposal of sediment**
- **Contract with rail carriers for transport of sediment**
- **Contract to manufacture fleet of 450+ rail cars**
- **Contract with National Grid for power**
- **Lease with WCC for Energy Park property**
- **Lease with Canal Corps**

Design Speed Bumps

- Coordinating/optimizing sediment processing facility selection vis a vis selection of disposal facility, rail or barge transport and sediment removal method
- Addressing concerns from communities along 80 miles of Upper Hudson shoreline, as well as Lower Hudson
- NIMBY issues for sediment processing facility
- Intervention by Town of Fort Edward in entry of CD

Design Speed Bumps cont.

- **Balancing habitat design concerns with engineering design issues (stability vs. habitat suitability) for backfill, capping and bank/shoreline reconstruction**
- **Balancing engineering performance standards: resuspension and residuals vs. productivity**
- **Visibility of project/high priority given to project by numerous government agencies resulting in perspectives that may not align**
- **GE/EPA differences of opinion (dispute issues with GE)**

Design Dispute Issues

Settlement agreements contain provisions for GE to dispute EPA comments/direction. Examples of disputed subjects:

- Dredge Area Delineation (use of surface concentration and statistical methods for analyzing PCB data)
- Contingency Plans for water supplies if impacted by resuspension
- Restoration of bathymetry in nearshore areas

Questions